

Technical Data Of Spot Welding Machine

Type	JEW – 6	JEW – 8	JEW – 10	JEW – 15	JEW – 20
Nominal Data @ 50% duty Cycle @ 100% duty Cycle Main Supply	6 4.2 400 V.2 PH 500CY	8 5.25 400 V.2 PH 500CY	10 7 400 V.2 PH 500CY	15 10.5 400 V.2 PH 500CY	20 14 400 V.2 PH 500CY
Fuse Rating Class of Insulation Throat Height Throat Depth	15 A. F 230 mm 225 mm.	20 A. F 230 mm. 300 mm.	25 A. F 230 mm 300 mm. 400 mm.	30 A. F 240 mm. 300 mm. 460 mm. 600 mm.	50 A. F 240 mm. 300 mm. 460 mm. 600 mm.
Cooling System Weld ability in mm. Maximum Thickness.	Water Cooled X 2 MS 1.6 S.S.1.4 B.R.0.6 X 2 MS 0.3	Water Cooled 1.8 1.6 0.7 0.3	Water Cooled 2 1.8 0.8 0.3	Water Cooled 3 2.8 1 0.5	Water Cooled 4 2.8 1.2 0.5
Minimum Thickness	S.S. 0.25 B.R. 0.2	0.25 0.2	0.25 0.2	0.3 0.2	0.3 0.2